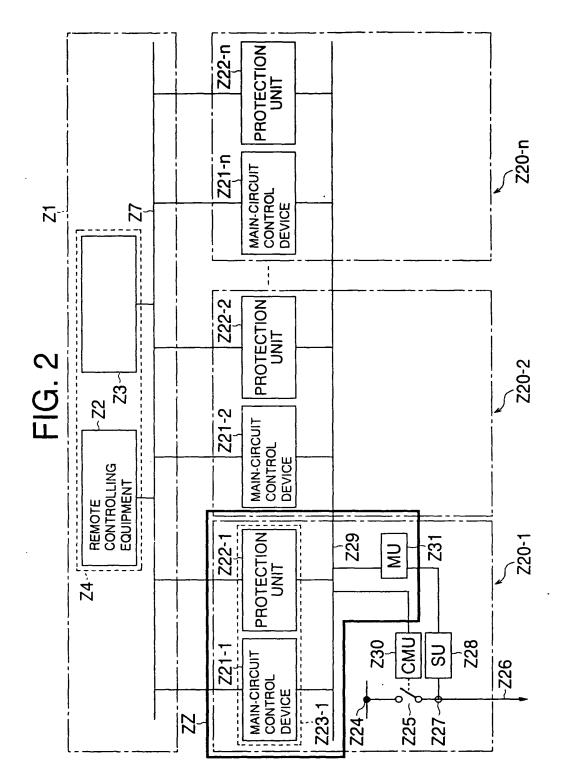
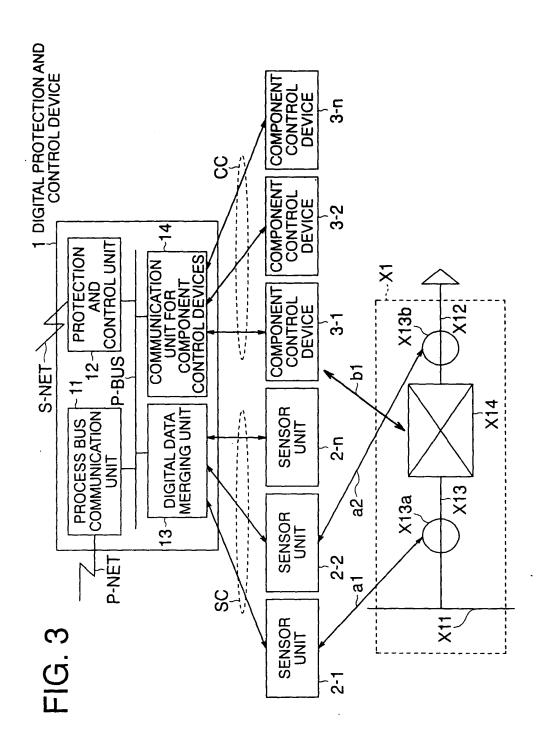
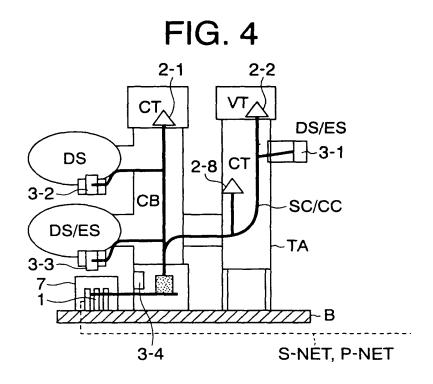


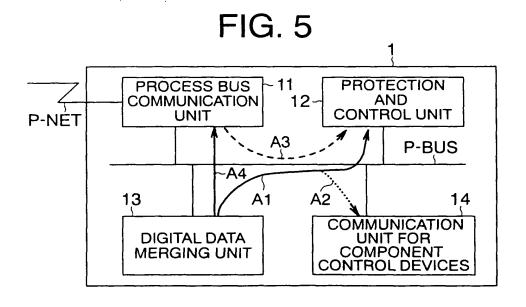
23: COLLECTIVE CONTROLLING-AND-MONITORING EQUIPMENT



23: COLLECTIVE CONTROLLING-AND-MONITORING EQUIPMENT







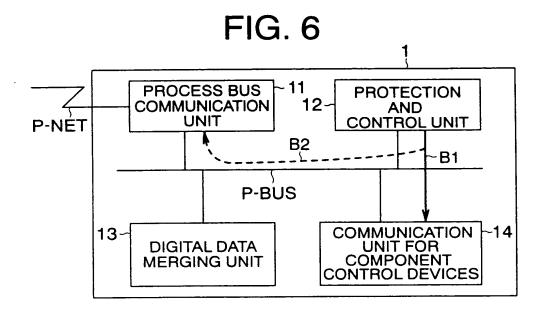
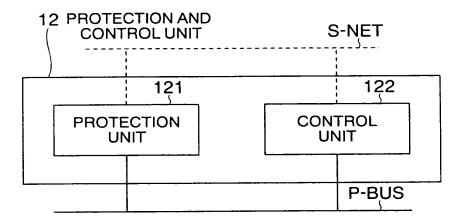


FIG. 7



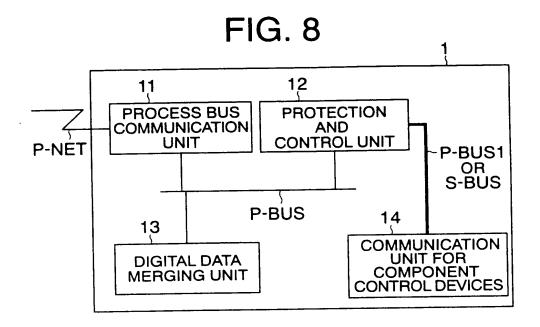
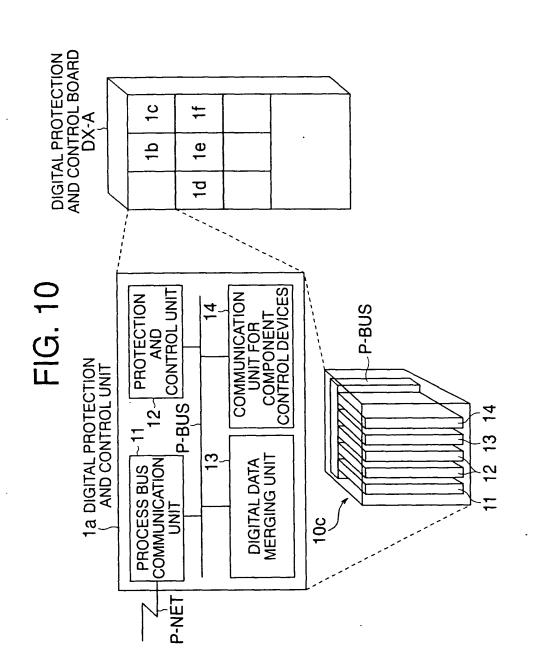


FIG. 9 14a 121 11 COMMUNICATION UNIT FOR COMPONENT PRO-PROCESS BUS COMMUNICATION **TECTION** CONTROL UNIT UNIT P-NET **DEVICES** P-BUS11 OR S-BUS1 P-BUS COMMUNICATION 13 UNIT FOR COMPONENT CONTROL **DIGITAL DATA** UNIT CONTROL **MERGING UNIT DEVICES** 122 P-BUS12 14b OR S-BUS2



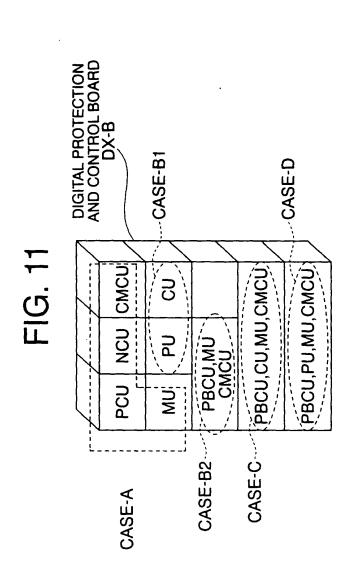


FIG. 12

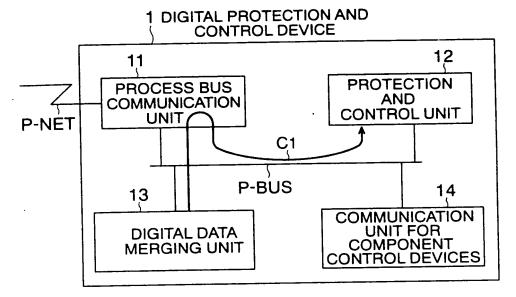
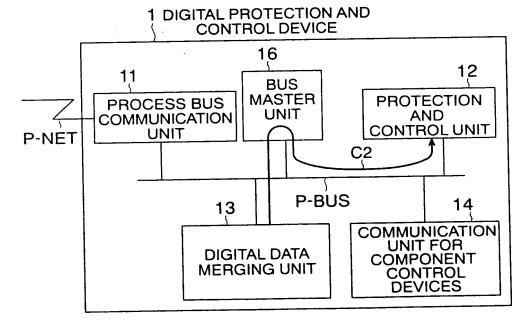
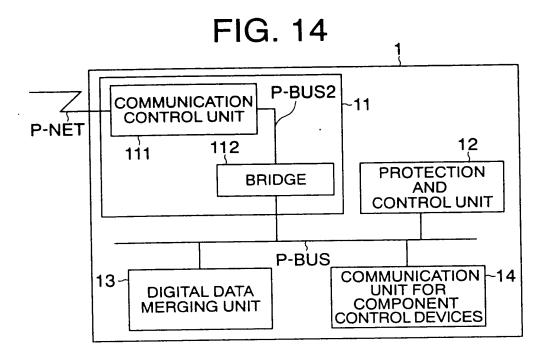
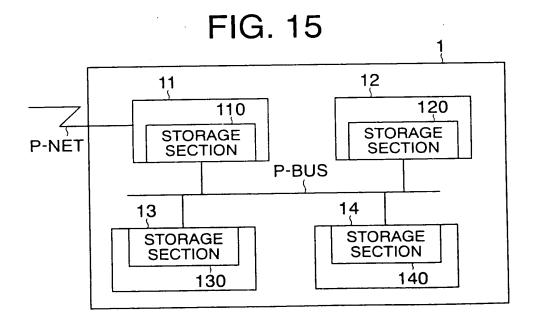


FIG. 13







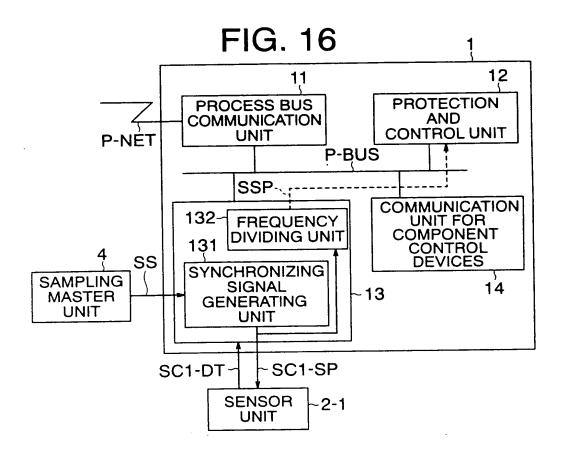
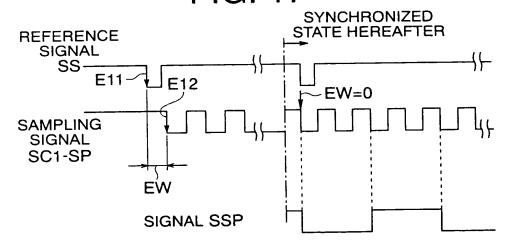
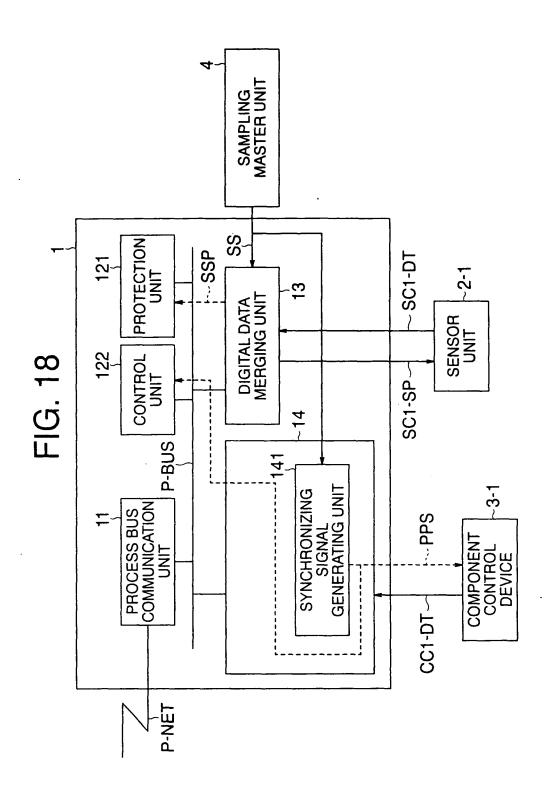
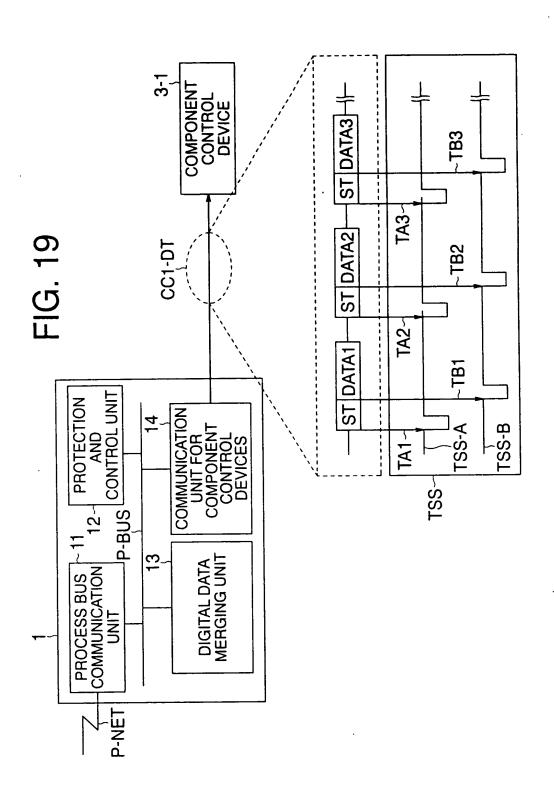
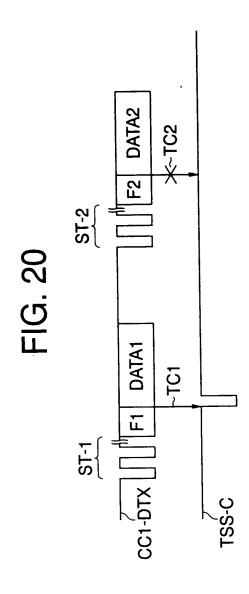


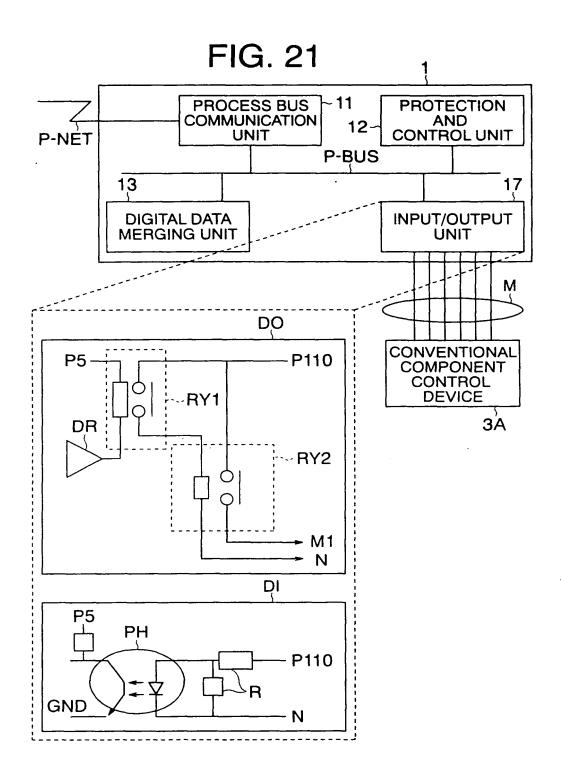
FIG. 17

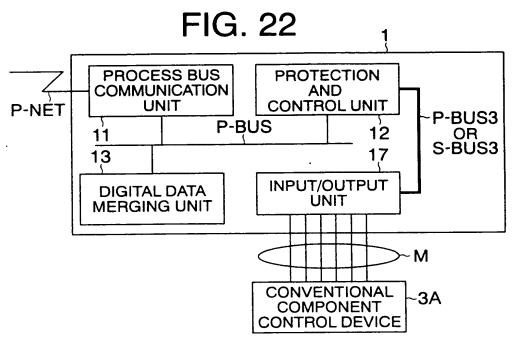












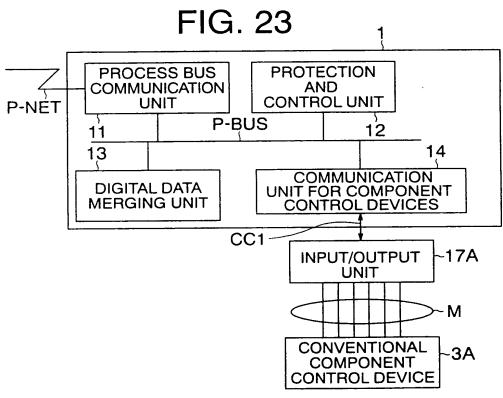
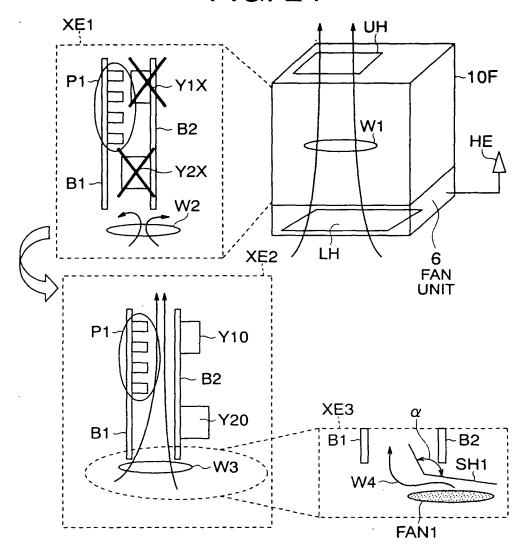


FIG. 24



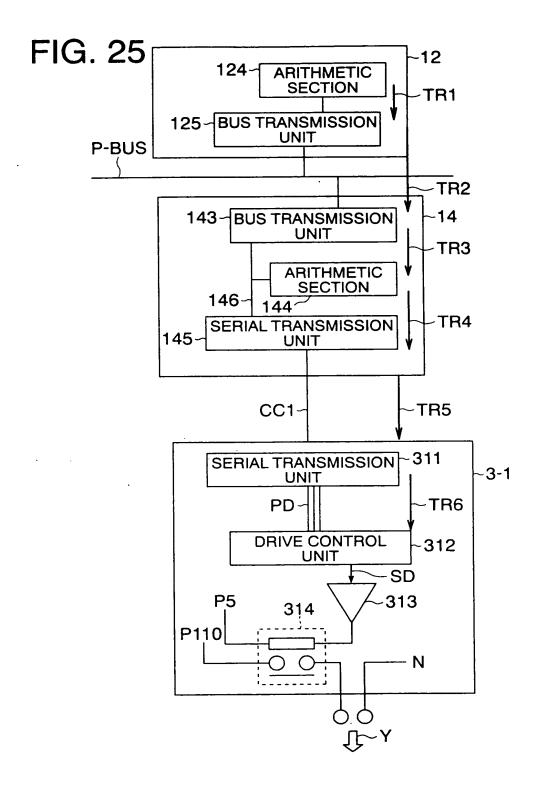


FIG. 26

